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# Modeling the Thermal Response of Explosives

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# Objective

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- Predict the response of HE
  - STS
    - What is the state of the HE upon delivery?
  - Abnormal
    - What is the state of the HE after an abnormal event?
    - Will the HE release energy?
      - If so, how much?

# HE Response

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- Detonation

- “*reactive-wave phenomena whose propagation is controlled by shock waves*”

- “Numerically Modeling of Explosives and Propellants,” Charles Mader

- Thermal Response

- Energy release but no shock wave
  - Energy *can* approach that of a detonation
  - a.k.a. Non-Shock initiation

# Thermal Response

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- Caused by temperature increase
  - Mechanical loading
    - adiabatic heating
    - viscous dissipation
    - pore collapse
    - friction
    - cracking work
  - External temperature increase

# Thermal Response

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- Chemical decomp. = energetic release
  - Modeling question:
    - How does the mechanical and thermal loading combine with the chemical decomposition to produce energy?
  - Possible answers:
    - Self sustaining reaction - Initiation
    - Quenched reaction - small energy release
    - No reaction

# Thermal Response Scenarios

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- Usually unintended accident scenarios
  - Abnormal Heat Environments
    - Processing fires
    - Transportation accidents
  - Abnormal Mechanical Events
    - Handling accidents
    - Transportation accidents
    - Hostile attacks

# Modeling

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- Determine
  - Will the HE react?
  - If it does, how violent is the reaction?
- The model must
  - predict the structural response of the HE
  - determine the interaction between the mechanical/thermal loading and chemical decomposition

# PBX Response

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- Brittle HE particles bonded with polymer
  - Mechanical
    - Composition suggests a rate dependent material that will lose strength as load is applied (i.e. a visco-elastic damage model)
  - Thermal
    - Primarily governed by HE particles
      - mechanical work done on particle causes temperature increase and chemical decomposition
- Continuum Model - ViscoSCRAM
- Discrete Cracking

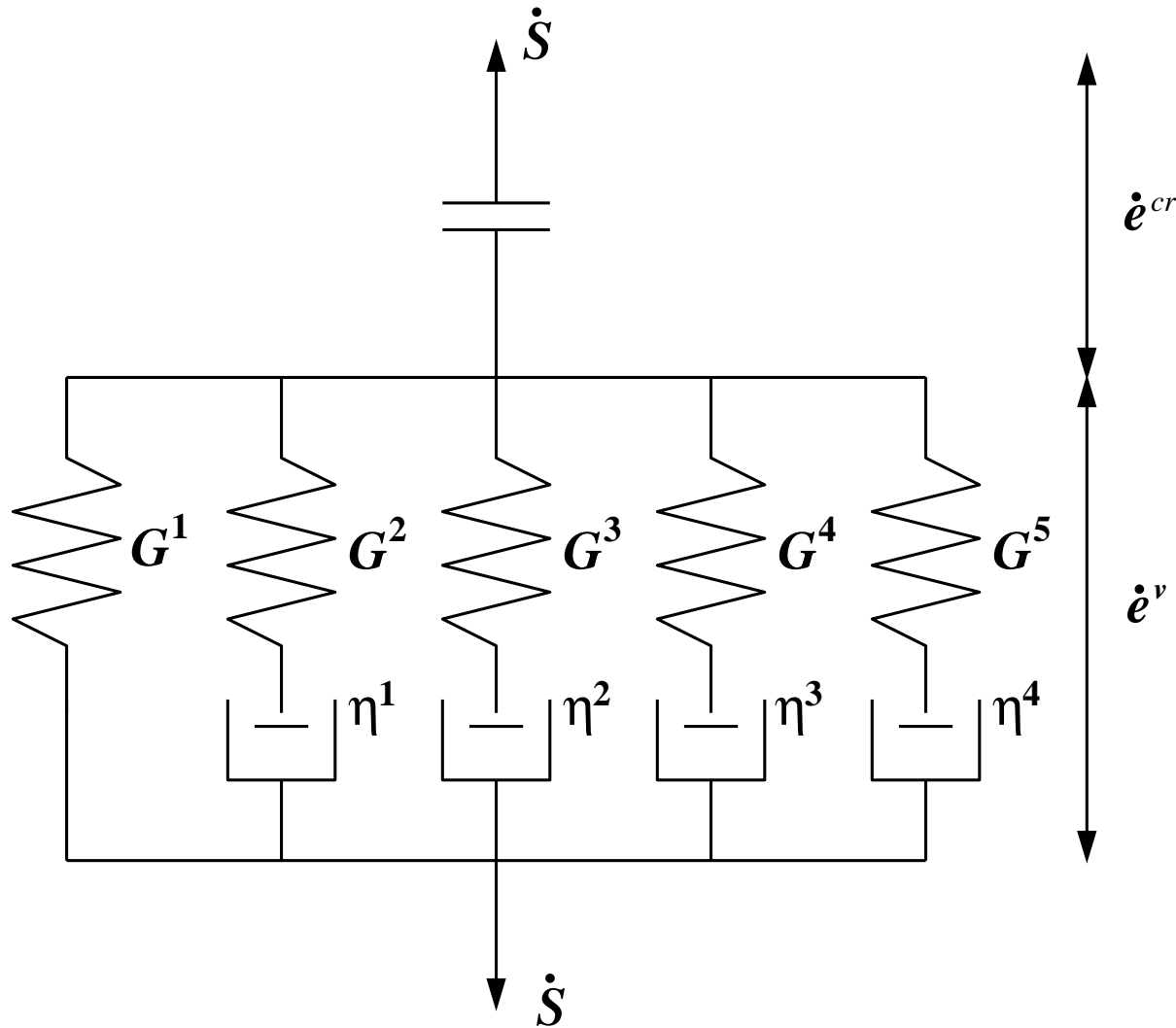


# Mechanical Response - ViscoSCRAM

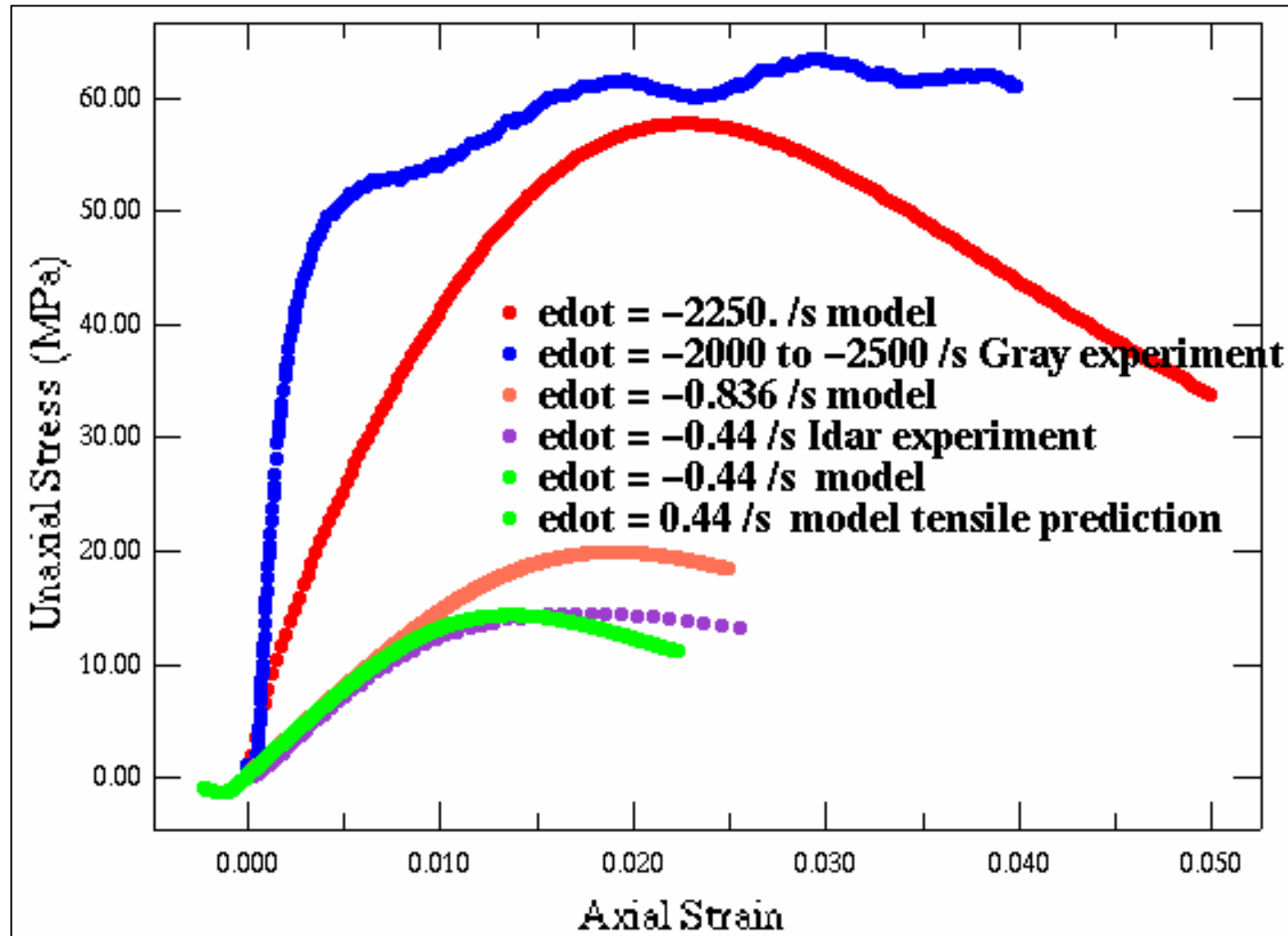
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- Visco - Elastic
  - Isotropic, Generalized Maxwell Model
- Continuum Damage
  - Statistical Crack Mechanics (SCRAM)
    - Statistical Dist. of Randomly Oriented Micro Cracks
    - Rate Dependant Crack Growth
    - Crack Face Friction

# ViscoSCRAM - Mechanical



# ViscoSCRAM - Mechanical



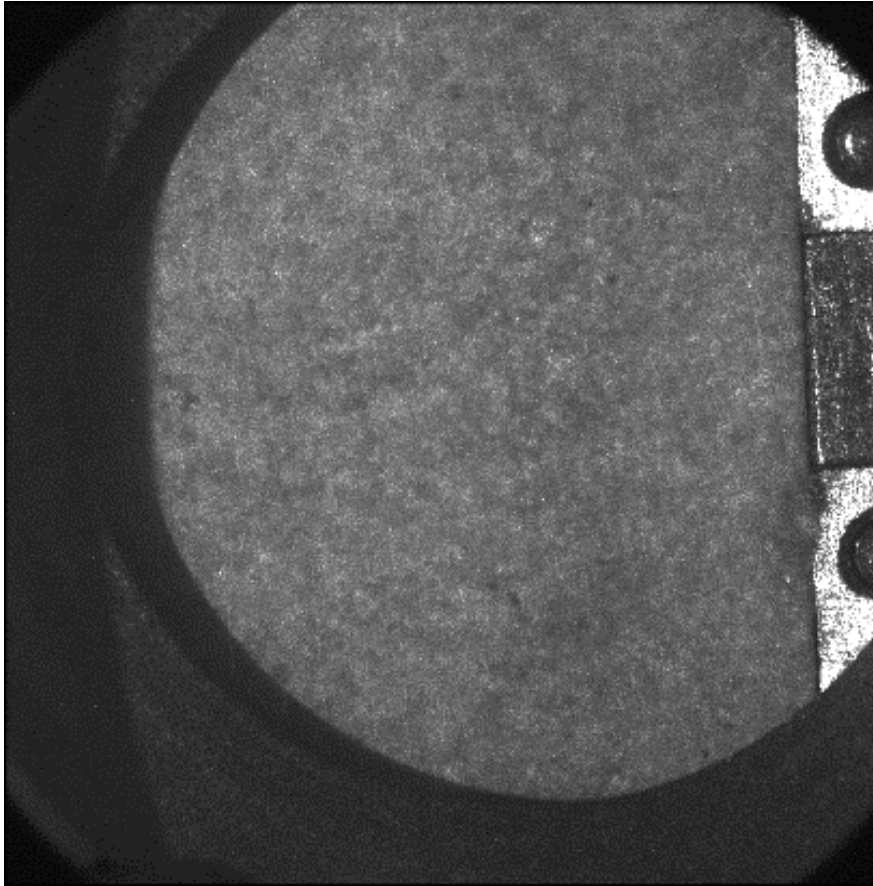
# Mechanical Response - Discrete Cracking

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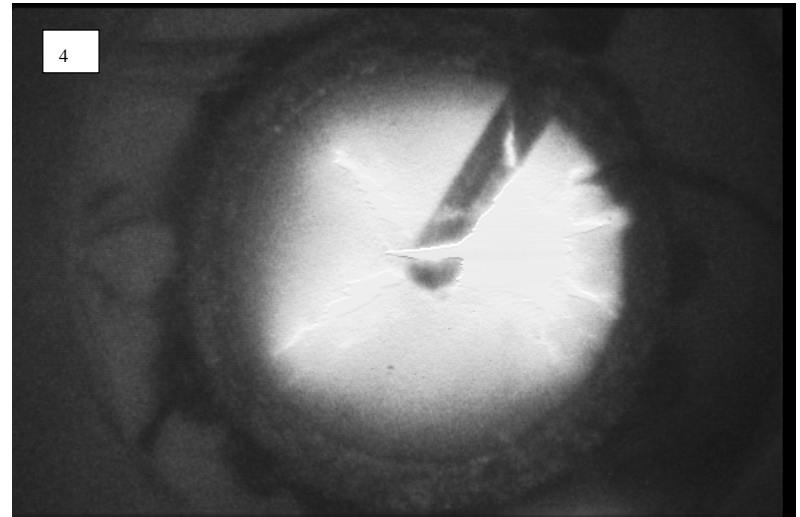
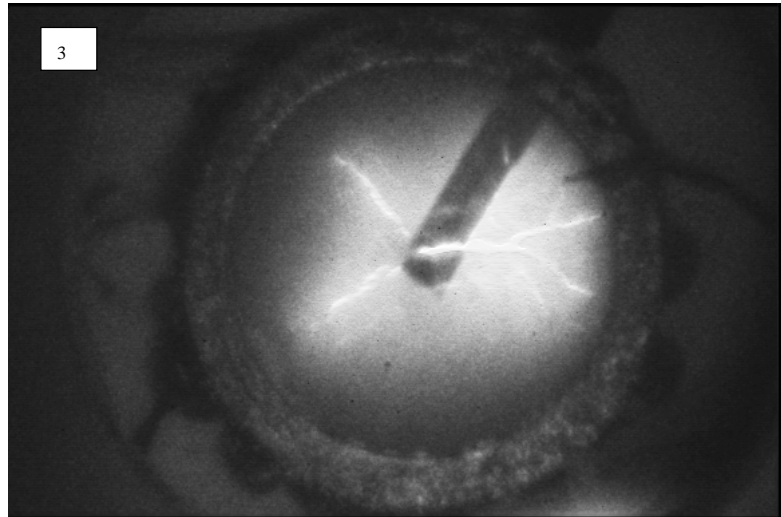
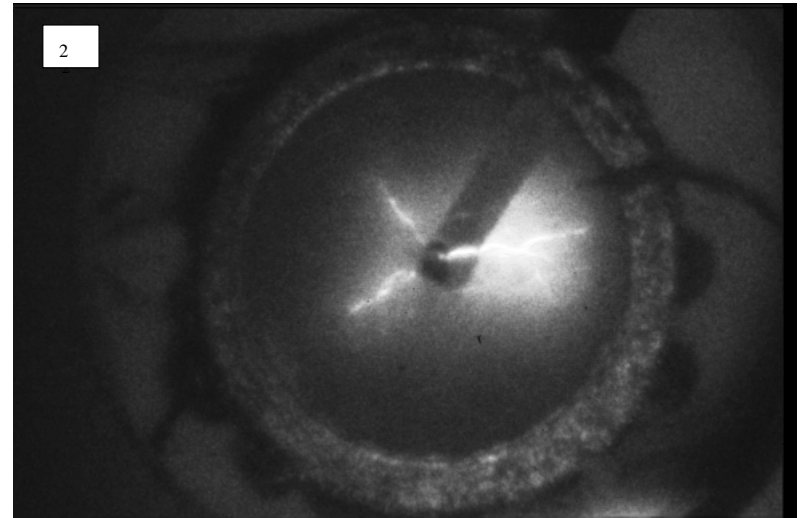
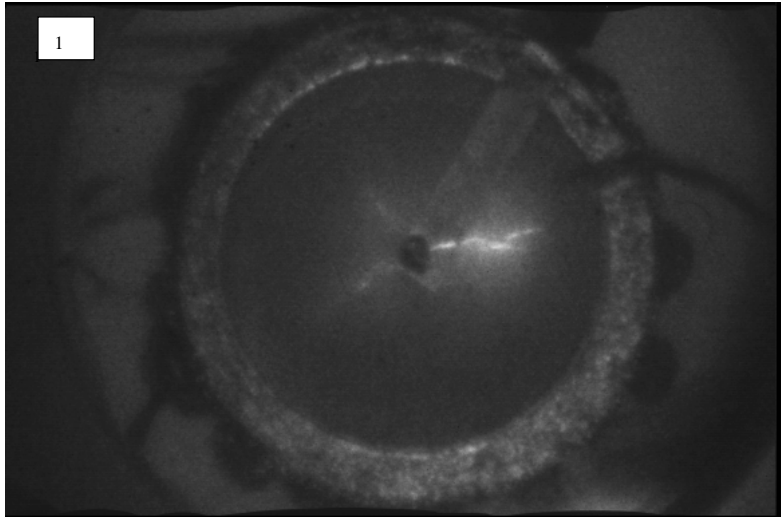
- Large Macroscopic Cracks
  - Change material response
  - Change geometry
  - Can increase reaction violence
    - Exposed surface is easier to burn
    - Release of decomposition gases
      - Ignition causes additional mechanical/thermal load

# Mechanical Response - Discrete Cracking

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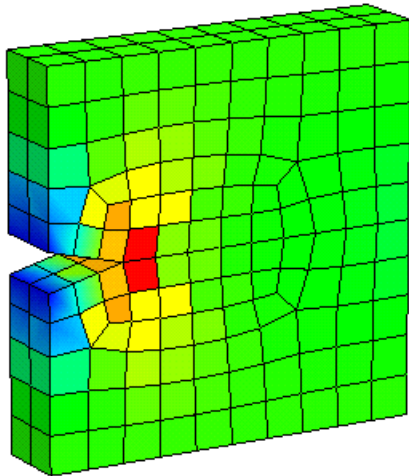
# Mechanical Response - Discrete Cracking



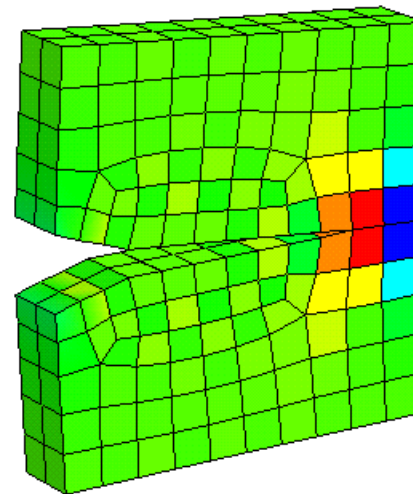
# Mechanical Response - Discrete Cracking

- Method:
  - ⇒ Standard FE Model
  - ⇒ Bond Elements Together
  - ⇒ Evaluate Failure Criteria @ Each Interface
  - ⇒ Release Bond for Fracture

Standard “Bonded” FE Model



Bond Released Along Fracture



# Failure Criteria

- Failure Based on Stresses from Adjacent Elements

- Stress @ interface -  $\bar{\sigma} = \frac{\sigma_1 + \sigma_2}{2}$   $\bar{\tau} = \frac{\tau_1 + \tau_2}{2}$

- Failure Criteria

- Interface Normal Stress

$$\bar{\sigma}_n \geq \sigma_f$$

- Effective Stress

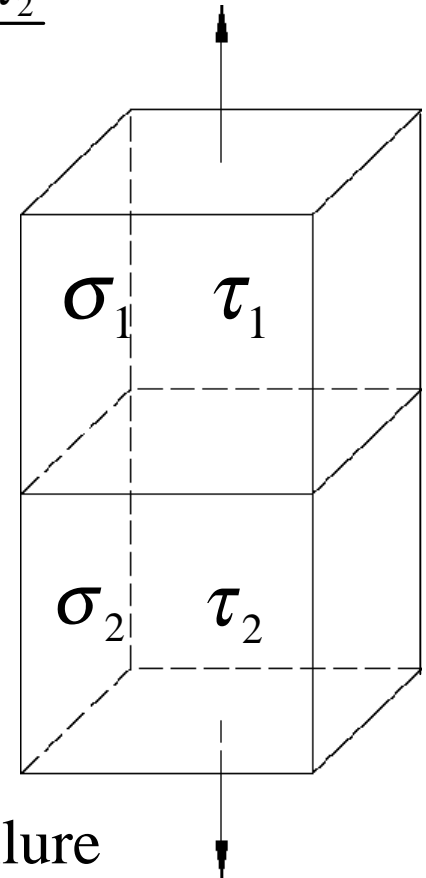
$$|\sigma| \geq \sigma_f$$

- Fracture Energy

$$K_I = \bar{\sigma} \sqrt{\pi \cdot a} \quad K_{II} = \bar{\tau} \sqrt{\pi \cdot a}$$

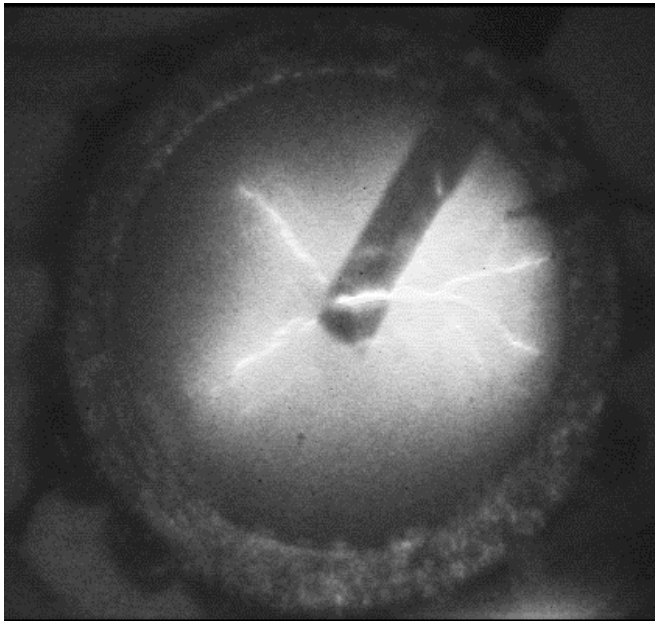
- Stress Bridging (HE Model)

- Resistive Forces @ Interface after Failure

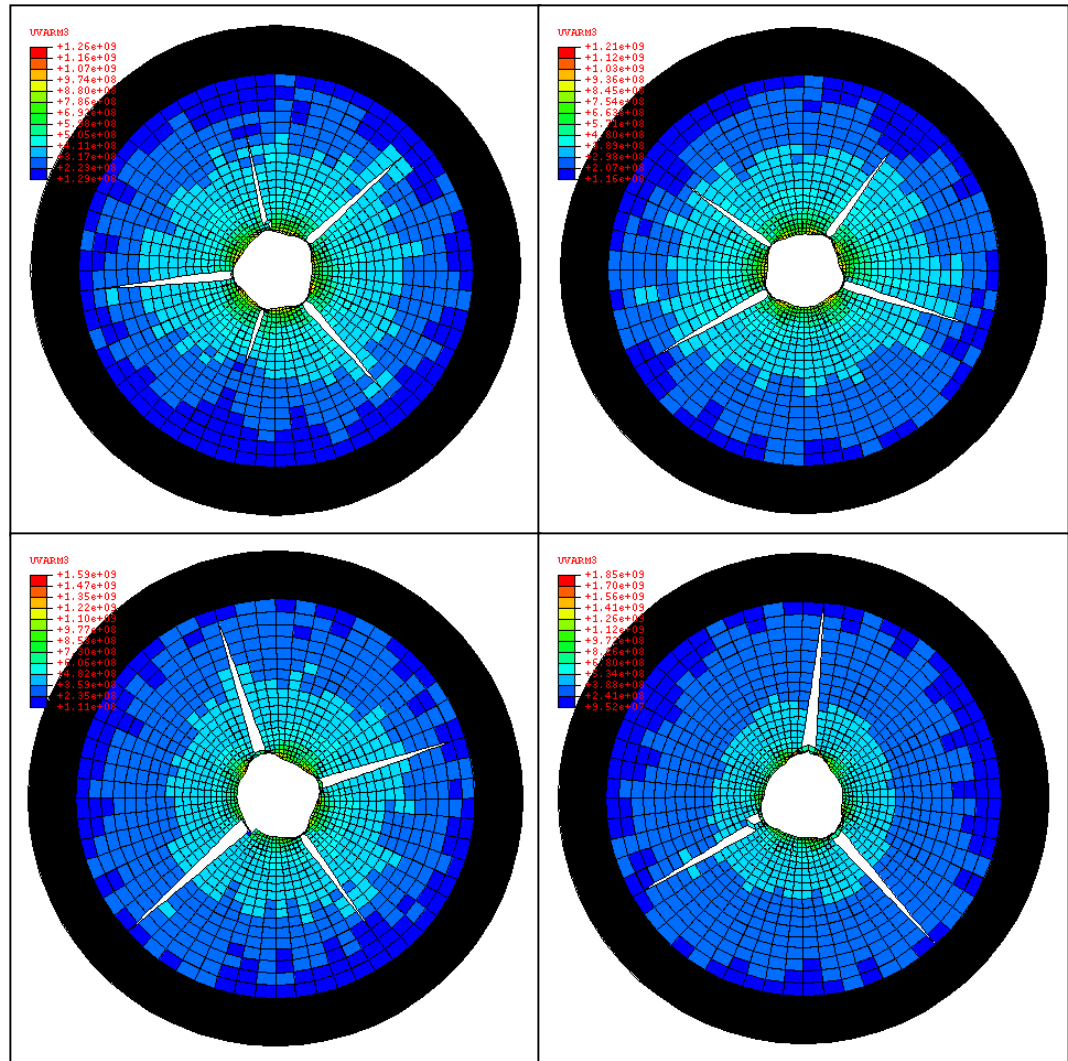




# Mechanical Response - Discrete Cracking



Using randomized failure criteria, the simulations show qualitative agreement with experimental results



# Thermal - ViscoSCRAM

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- Bulk Heating
  - Mechanical
    - Viscous
    - Cracking
    - Adiabatic Volume Change
  - Chemical Decomposition
    - Arrhenius First Order Chemical Kinetics
- Hot Spot Heating
  - Crack face friction

# ViscoSCRAM - Bulk Heating

$$\dot{T} = \alpha T_{,ii} - \gamma T \dot{\epsilon}_{jj} + \frac{\mathfrak{I}}{\rho C_v} [(\dot{w})_{ve} + (\dot{w})_{cr}] + P_{he} \dot{q}_{ch}$$

$\alpha T_{,ii}$  – Rate of conduction

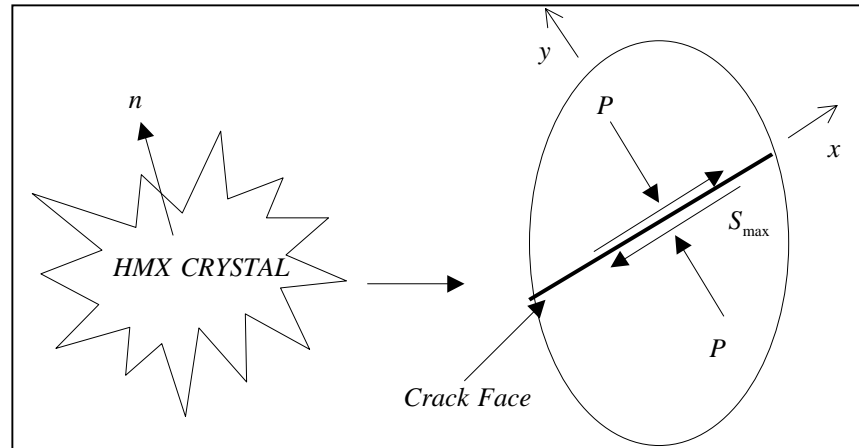
$\gamma T \dot{\epsilon}_{jj}$  – Adiabatic compression heating rate

$\frac{\mathfrak{I}}{\rho C_v} (\dot{w})_{ve}$  – Visco-elastic work rate

$\frac{\mathfrak{I}}{\rho C_v} (\dot{w})_{cr}$  – Cracking work rate

$P_{he} \dot{q}_{ch}$  – Bulk chemical heating rate

# ViscoSCRAM - Hot Spot



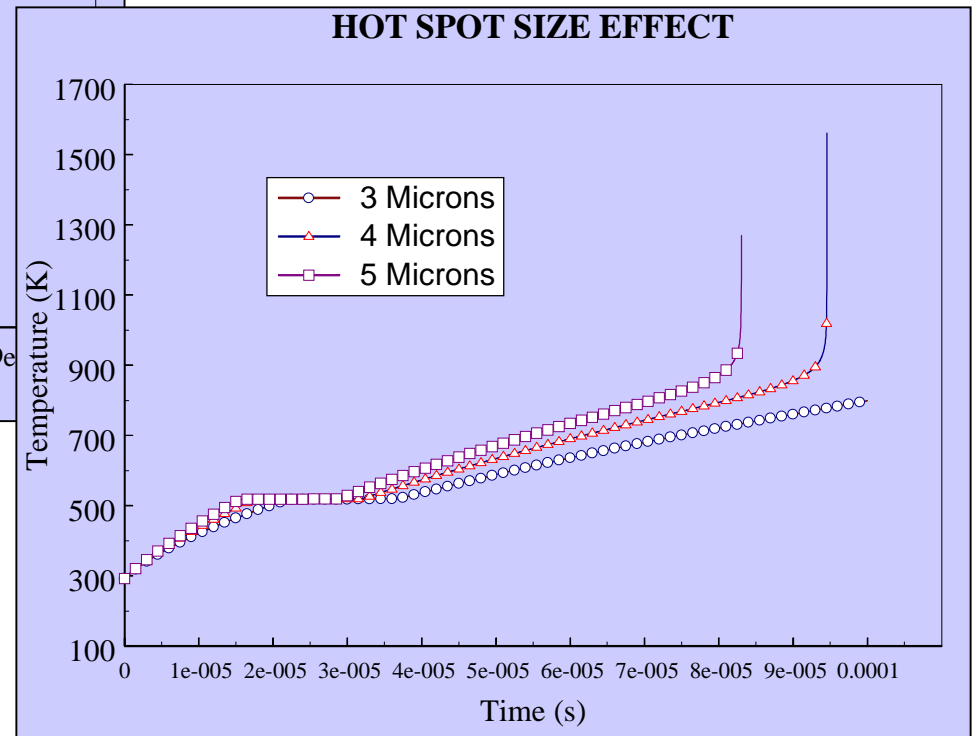
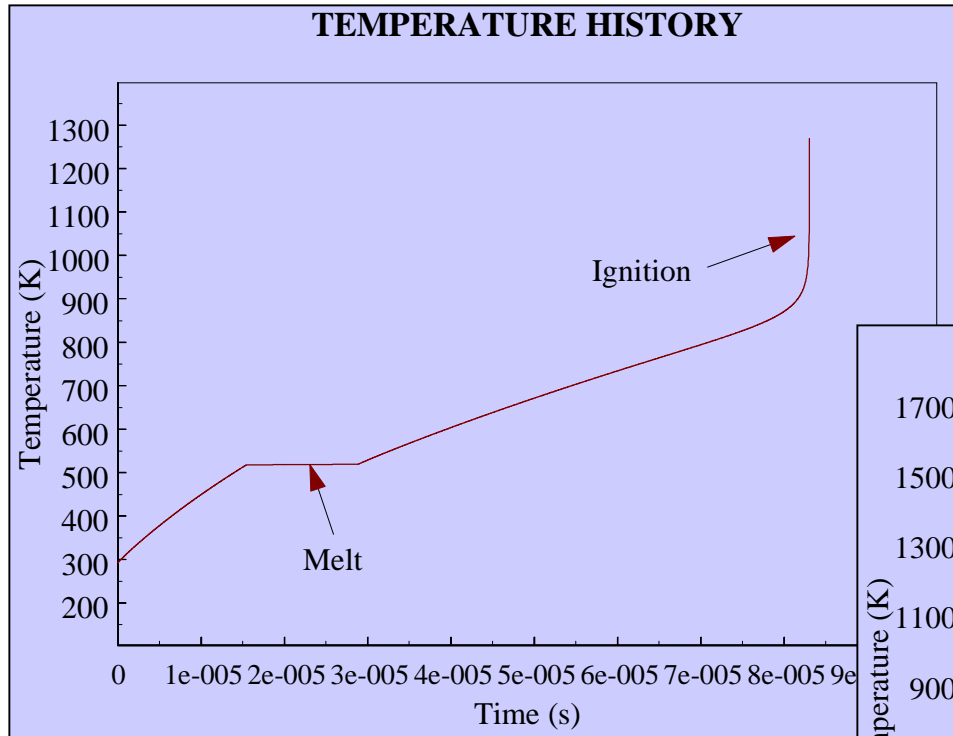
$$\rho_f C_f \dot{T} = \frac{\partial}{\partial y} \left( k_f \frac{\partial T}{\partial y} \right) + \rho_f \Delta H Z e^{-E/RT} - \mu_d \sigma_m \frac{\partial v_x}{\partial y}$$

$$l_f \geq y \geq 0$$

$$\rho_s C_s \dot{T} = \frac{\partial}{\partial y} \left( k_s \frac{\partial T}{\partial y} \right) + \rho_s \Delta H Z e^{-E/RT}$$

$$y > l_f$$

# ViscoSCRAM - Thermal



# Status of Thermal Modeling

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- ViscoSCRAM ignition is being calibrated/validated
  - “Tuning” parameters in the model to match experimental results
    - SS HEVR
    - Stevens
    - Asay Impact
  - Simple experimental results are limited

# Future of Thermal Modeling

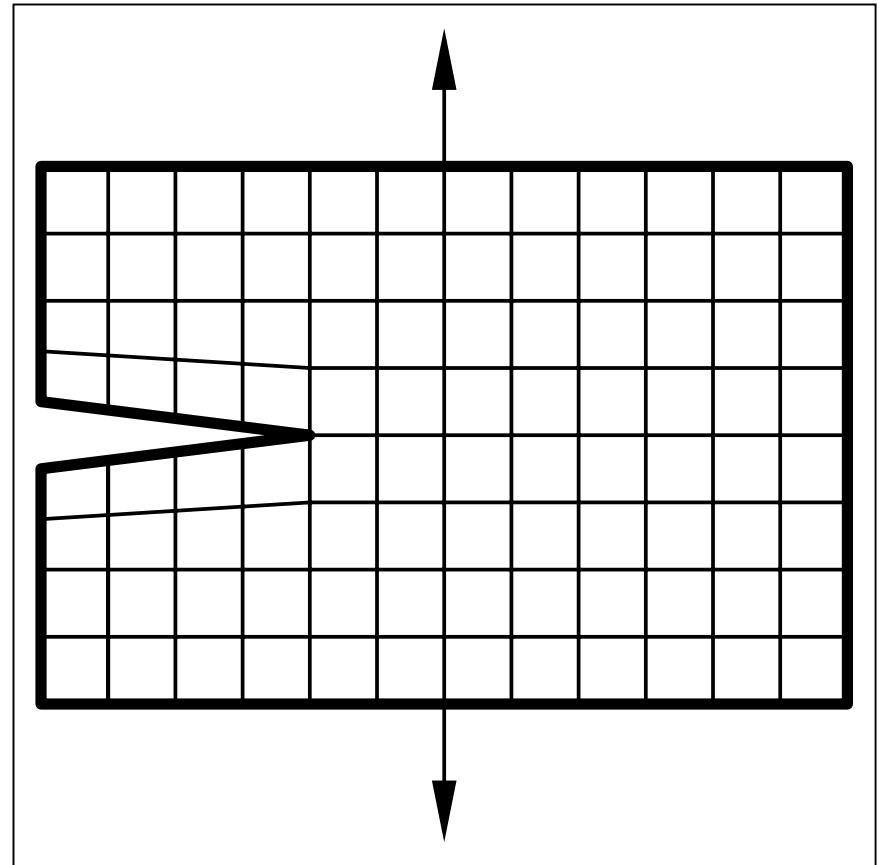
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- To capture reaction violence, a model for discrete cracking, gas evolution and ignition must be developed
  - The concept:
    - Models for gas evolution exist
    - Discrete Crack model predicts cracking
    - All that is left is to couple the two models
  - The implementation may not be simple

# Burning Cracks

## Abstract Concept:

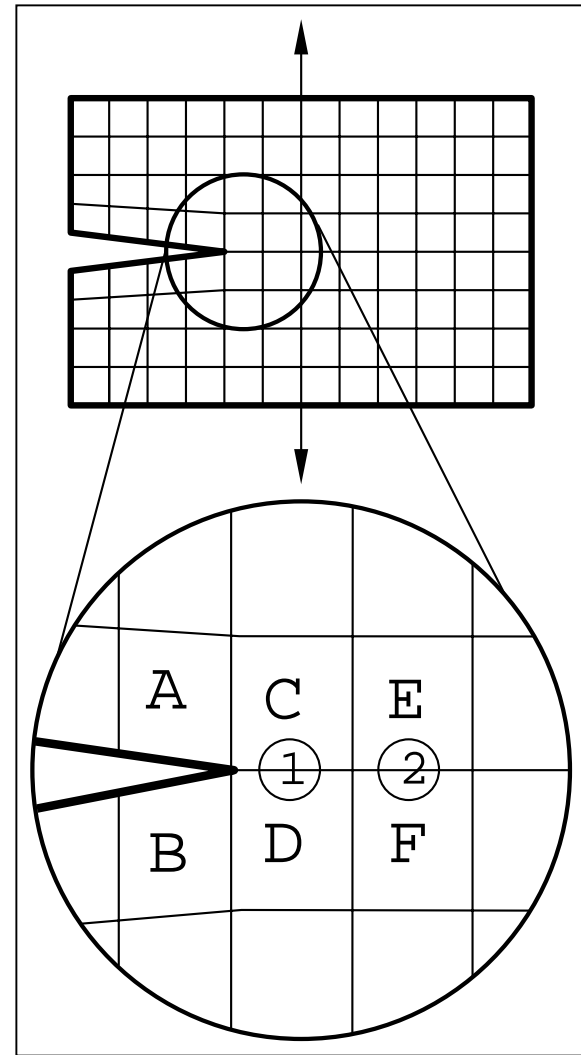
- Gas in crack
- Gas may ignite
- Load crack faces
- Crack accelerates
- Transports reaction





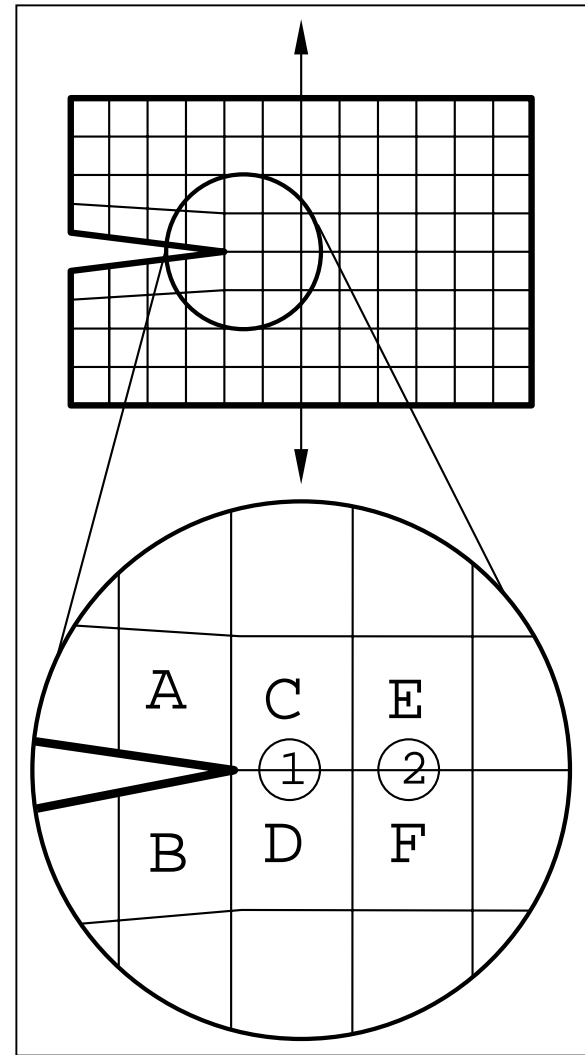
# Burning Cracks

- Modeling - 1<sup>st</sup> cut
  - Structural/Thermal loading
    - Gas evolution in HE
    - Increased Stress @ Crack Tip
  - Interface 1 breaks
    - 2D surface is now a volume
  - Gas escapes from C & D to adjacent volume
  - Ignition causes pressure
  - Increased load on C & D
  - Interface 2 breaks
  - Cycle continues



# Burning Cracks

- Difficulty - The process is global
  - Gas in cavity 1 is not only from C & D
  - Ignition is dependent on whole crack geometry
  - Ignition/Flame propagation is a function of pressure



# Burning Cracks

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- Currently a conceptual model
- Timeframe for implementation is unknown

# Conclusions

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- Thermal Response of HE requires both mechanical and thermal models
  - Structural response - determines the bulk and hotspot thermal response
  - Crack model - determine the extent of reaction and reaction violence
- Calibration of ignition model is ongoing
  - Provides the best answer to “Will the HE release energy?”
  - Does not answer “How much energy?”